

No	Retrofit	Description	Category					Machine						Status	
			Performance	Quality	Security	Innovation	Cost saving	CL2	CL3	TLD	PAD	KAD	TPA		TC6i
2	External vacuum unit CL3	External vacuum unit which improves the daily cleaning time due to external tanks	x					x							available
3	External vacuum unit PAD / TLD	External vacuum unit which improves the daily cleaning time due to external tanks	x							x	x				available
5	Conversion tampon head closing unit with folding link	To be able to reduce the wrapping foil width by using this new unit	x	x				x	x						available
6	Conversion to CL3 Cello Unwind Stand (without Cello device)	More reliable CL3 Cello Undwind Stand	x						x						available
7	Upgrade Cello device CL3 for CL2	More reliable CL3 Cello device	x					x							available
8	Upgrade turning spoon PAD / TLD	More reliable turning spoon, especially developed for higher speeds than 85 P/min	x							x	x				available
9	New feeding system TLD without magazin	More reliable feeding system for applicator transport	x							x					available
10	Speed-Upgrade PAD for machine built until 2012	PAD Speedupgrade to 120 P/min	x								x				available
11	Speed-Upgrade PAD for machine built after 2012	PAD Speedupgrade to 120 P/min	x								x				available
18	Winding drum 16 stopps	More reliable winding drum	x					x							available
19	Conversion complete head forming unit to CL3 design	More reliable unit for the head forming	x	x				x							available
20	Upgrade Cellostar CL3	Higher life expectancy of the Cello star due to new manufacturing process	x					x	x						available
21	String positioning with Ecostepmotor	More reliable unit to position the string on the wickel	x					x	x						available
22	Knotter CL3 upper part	More reliable knotter for old knotter system	x			x		x	x						available
23	Nonwovenperforation CL3		x					x	x						available
27	Upgrade transport belt after sewing machine on TC6i	Reliable transport of thin wadding pledges	x											x	vorhanden
28	Upgrade ribbon transport with vacuum	More reliable ribbon transport into CL2 / CL3 machine	x					x	x						vorhanden