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Ruggli GM1 Wound Gauze Machine

Ruggli Machines have an excellent reputation around the globe. With our quality promise «Swiss Made», we exceed customer expectations with respect to performance, cost-effectiveness and machine manufacturing qualitiy since 1962. The GM1 is a Nonwoven Wound Gauze Converting Machine which is specifically designed for the Highspeed Converting of a wide range of medical raw materials into wound gaze products. With the GM1, various gauze formats are pulled off a roll, sealed with a PE strip, wound up and then fed to the primary packaging machine. The GM1 is a versatile machine that can be used for different gauze formats. Thanks to its compact design, the GM1 requires little floor space and is easy to operate. If you are looking for a high-quality gauze production machine, the GM1 is an ideal choice.

Main Advantages:

- Quick format changeover
- Low space consumption
- Integrated batch-reports and failure-analysis
- All elastic or rigid nonwovens processable (synthetic or cotton fibres)
- Integrated control cabinet



Unwinder and Splicer

Perforation and Cutting Unit

PE-Sealing

Sealing Unit

Winding drum

Winding mandrel

Ruggli GM1	
Output	Product length 500 mm: 120 pcs./min
	Product length 2000 mm: 30 pcs./min
Dimensions	LWH: 6000mm / 2000mm / 2250mm
Weight	Approx. 5000 kg
Electrical power	3 x 380/480 v max 64 A
Secondary voltage	24 V DC and 42 V AC
Compressed air supply	Pressure 6 bar





Key Features



Line Speed 1m/sec





Sealed Seam 6 mm, various ripping aids



Software and Hardware interfaces for inline primary packaging Four edge packaging style





Converting in 3-Dimensions Highspeed Nowoven converting in 3-Dimensions

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Tape material

Cutting to length, wrapping, packing

Inline quality checks Additional materials Incoming raw materials and final product

Adding a various range of different raw materials to the final product

Reinforcing cutting edges Prevention of fraying edges for woven gauze materials

Highspeed winding drum Vacuum winding drum for to handle various raw materials